

HTB-24 萬用工具盒組

磁性展示



▼ 扳手螺絲組



◀ 倍力桿



◀ 黑盒外觀

Order number	Quantity	Contents in kit 組件		Qty
HTB-24	24Pcs	Torx : T6, T7,T8 ,T9 ,T10 ,T15 ,T20 ,T25	梅花起子頭	8
		Hex: 2 , 2.5 , 3 , 3.5 , 4 , 5 , 6	六角起子頭	7
		Philips : #00 , #0 , #1 , #2 , #3	十字起子頭	5
		Flat : 2 , 3 , 4 , 5mm	一字起子頭	4
		Magnifying Scope(10x)	十倍放大鏡	1
		Comfort Plastic Grip Handle	磁性起子柄	1
		Augmentation "L"- handle	倍力桿	1
HTB-24B	24Pcs	Torx : T6 , T7 , T8 , T9	梅花起子頭	4
		Torx : T6 , T7 , T8 , T9 , T10	梅花起子頭	5
		Torx : T6 ,T7 ,T8 ,T9 ,T10 ,T15 ,T20 ,T25	梅花起子頭	8
		Hex : 2 , 2.5 , 3 , 3.5 , 4 , 5 , 6	六角起子頭	7
		Magnifying Scope(10x)	十倍放大鏡	1
		Comfort Plastic Grip Handle	磁性起子柄	1
		Augmentation "L"- handle	倍力桿	1

Order number	Quantity	Contents in kit 組件	
SDV-120	1Pc	Comfort Plastic Grip Handle	磁性起子柄
Magnifying Scope(10x)	1Pc	Magnifying Scope (10x)	十倍放大鏡
Augmentation Handle	1Pc	Augmentation "L"- handle	倍力桿
Torx	5 Pcs /pack	Torx bits	梅花起子頭
Hexagon	5 Pcs /pack	Hex bits	六角起子頭
Philips	5 Pcs /pack	Philips bits	十字起子頭
Slotted	5 Pcs /pack	Flat bits	一字起子頭

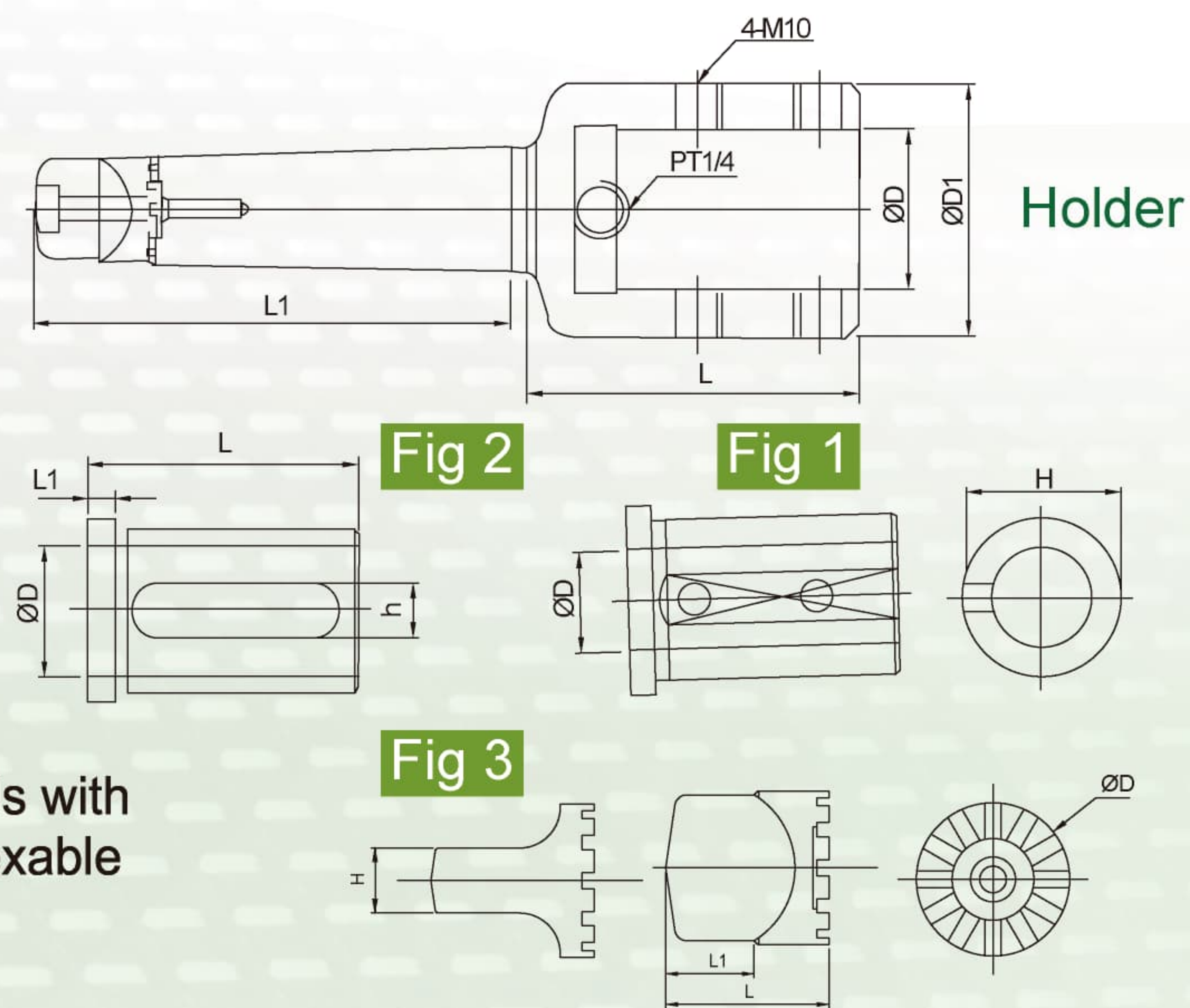
UDC-快換鑽夾組

功能：

在高速車床與專用機使用大孔徑鑽頭的最佳方法。
可達到省時、省力、省錢的效果。
備有冷卻水閥，可搭配一切削水、油水混合氣、壓縮空氣、
做冷卻。
備有變徑套筒可搭配 Ø13~Ø60 快速鑽頭。

Function / Capability :
For use on convectional lathe in the Tail Stock to hold tools with
straight or cylindrical shank especially for drilling with Indexable
inserts.

- Advantages of UDC holding compared Indexable drill compared with HSS drilling.
- 1. Coolant mixed with compressed air possible for efficient cooling.
 - 2. Good Chips evacuation at high speed and feed
 - 3. Higher feed
 - 4. Higher Speed
 - 5. Easier feed force
 - 6. Good chip control of the drilling inserts
 - 7. Thus higher productivity in time and cost.



Order number	Contents in kit 組件		Qty
UDC MT4 Set	Morse Taper Body	本體	1
	Adjustable Tang	角度聯軸器	1
	Collets	套筒	3
	Regulating Valve	調整閥	1
UDC MT5 Set	Morse Taper Body	本體	1
	Adjustable Tang	角度聯軸器	1
	Collets	套筒	3
	Regulating Valve 1 Set	調整閥	1

Order number	Dimension (mm)						Fig
	ØD	ØD1	L	L1	H	h	
UDC MT4	40	63	80	124			Fig1
UDC MT5	40	63	80	156			
UDC 2040	20	47	67	7	38		Fig2
UDC 2540	25	47	67	7	38		
UDC 3240	32	47	67	7		14	
AG MT4	26		30	16	11.5		Fig3
AG MT5	37		44	21.6	15.9		

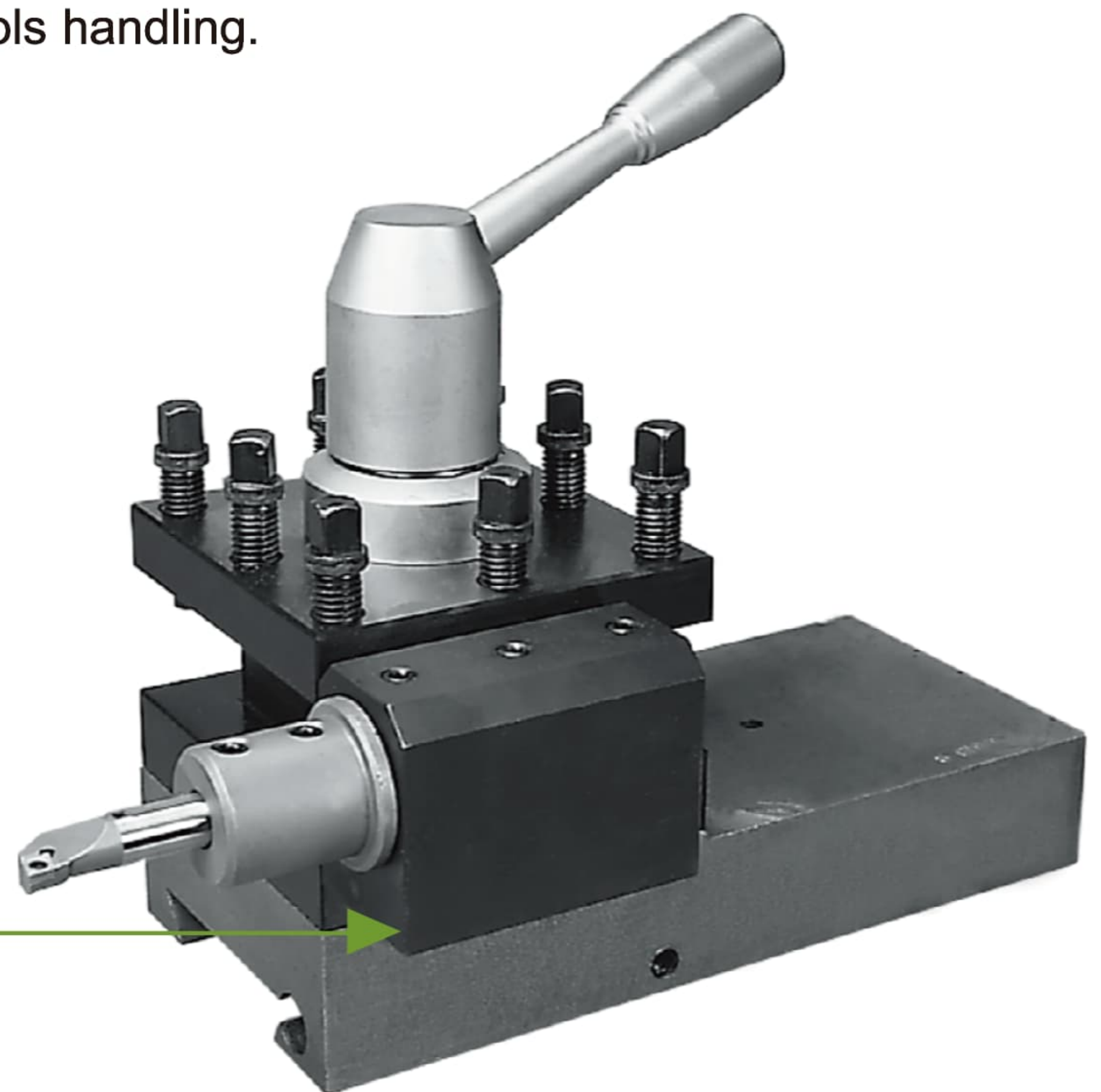
Lathe Quick Centre Block 內孔刀具定位座

PAT NO:93696

- 目的：更換內孔刀具，達到相同中心高度，快速及簡易更換。
- 功能：安裝省時，定位快速，增強剛性，提高精度，減少刀具磨損，方便及較好刀具控制。
- Purposes : To achieve same centre height when changing internal tools.
Very fast and easy tool change.
- Advantages : Save time searching for packings or shims.
 - : Save time setting to centre height.
 - : Much better rigidity.
 - : Better accuracy.
 - : No damage to tools from tool-post clamping screw.
 - : Convenience and better tools handling.



整組含 $\phi 8, \phi 10, \phi 12, \phi 16, \phi 20, \phi 25$
套筒及固定座



Lathe Quick Centre Block

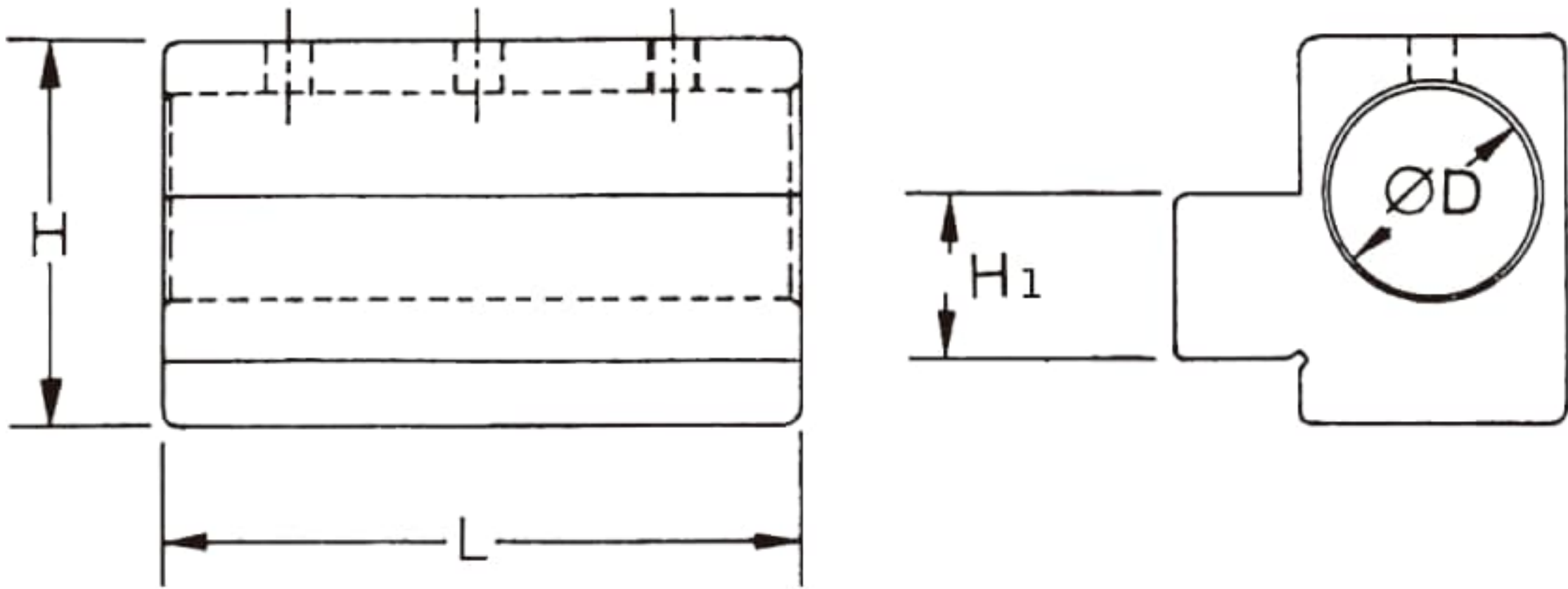
內孔刀具定位座



整組
(SET)



固定座
(Block)



Order number	Quantity	Contents in kit 組 件		Qty
THR 2032 Set	7 Pcs	THR 2032 Block	THR 2032 固定座	1
		Collets Ø8~2532	套 筒 Ø8~2532	6
2532 Set		THR 2052 Block	THR 2052 固定座	1
		Collets Ø8~2532	套 筒 Ø8~2532	6
2040 Set		THR 2040 Block	THR 2040 固定座	1
		Collets Ø10~3240	套 筒 Ø10~3240	6
2540 Set	7 Pcs	THR 2540 Block	THR 2540 固定座	1
		Collets Ø10~3240	套 筒 Ø10~3240	6
3240 Set		THR 3232 Block	THR 3240 固定座	1
		Collets Ø10~3240	套 筒 Ø10~3240	6

Order number	Dimensions (mm)				
	ØD	L	L ₁	H	H ₁
THR 2032	32	80	18	64	20
2532					25
2040	40	90	30	76	20
2540					25
3240					32

套筒



Fig 1

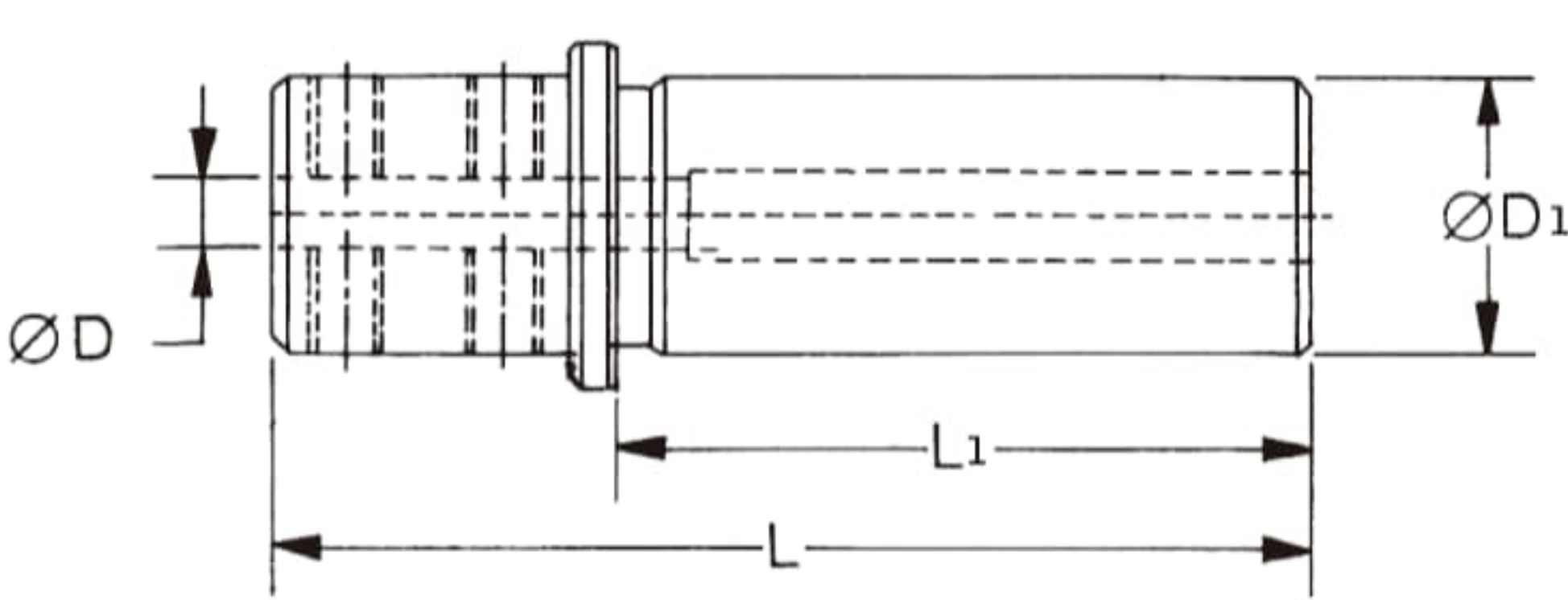
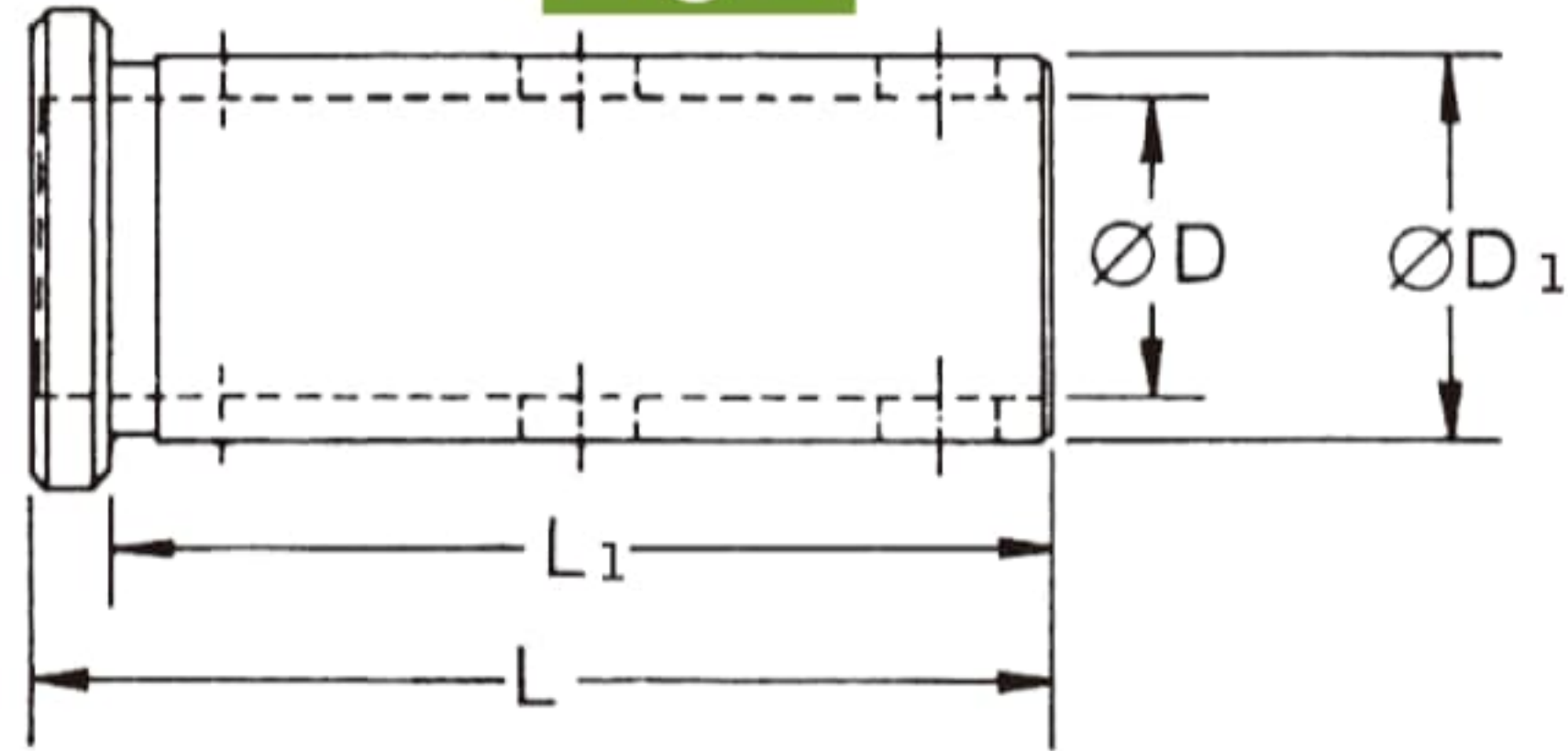


Fig 2



Order number	Dimensions (mm)				Fig 圖示
	Ød	L	L ₁	ØD	
CHR 08-32	8	117	78	32	Fig 1
10-32	10				
12-32	12				
14-32	14				
16-32	16	86	79	32	Fig 2
20-32	20				
25-32	25				
CHR 08-40	8	127	80	40	Fig 1
10-40	10				
12-40	12				
14-40	14				
16-40	16	96	89	40	Fig 2
20-40	20				
25-40	25				
32-40	32				