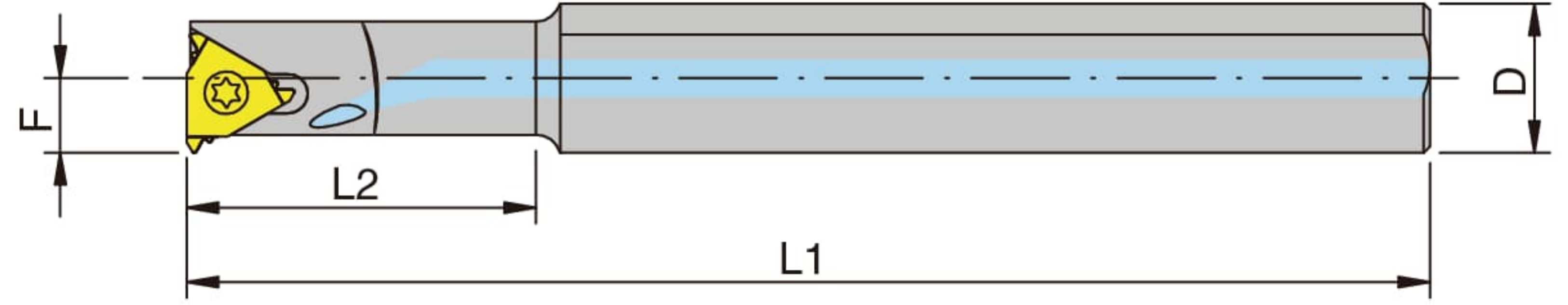
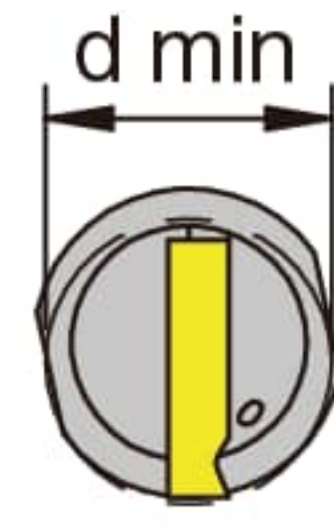
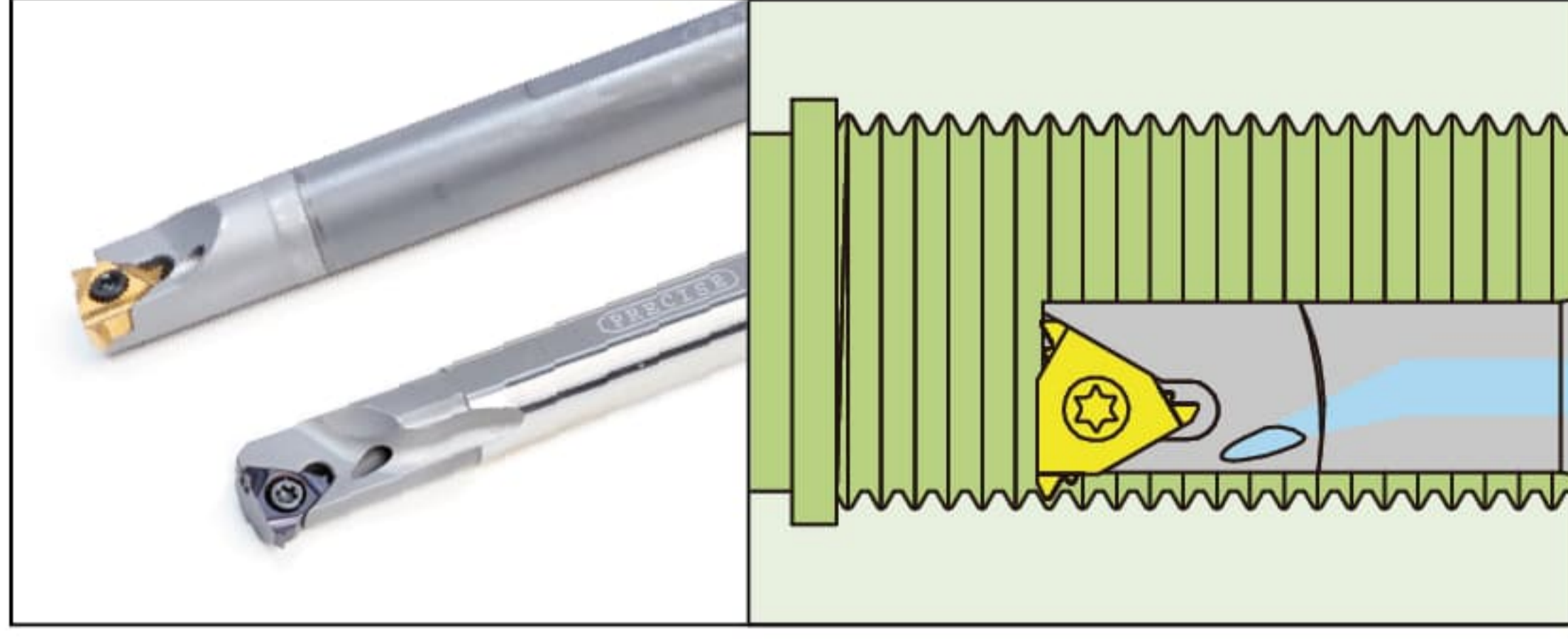


THREADING SYSTEM

PRECISE

SIR/L

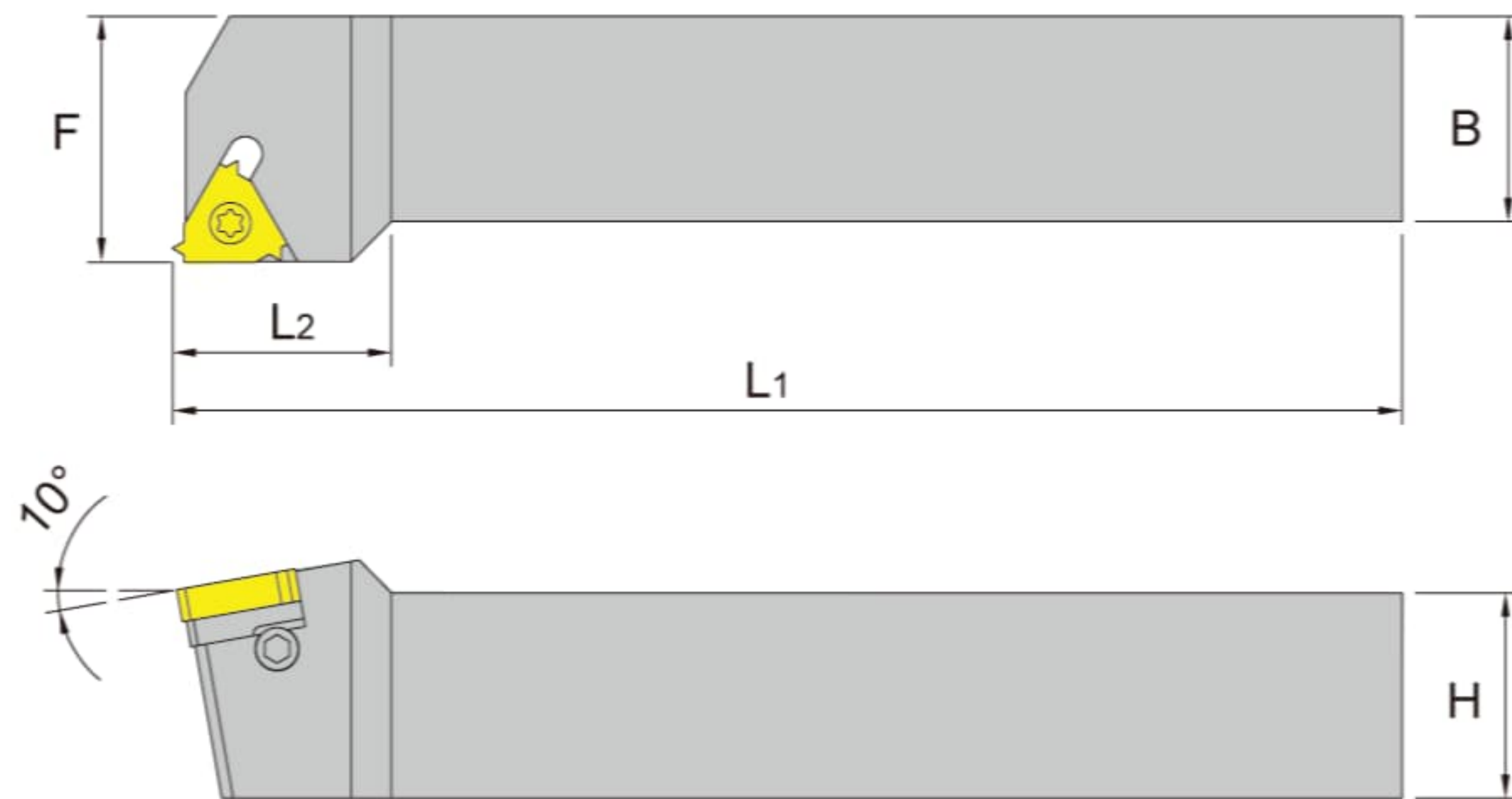


■ Right hand tool holder shown.

Order number	Insert number	Dimensions (mm)			d Min cutting diameter								
		D	L1	L2		Shim R	Shim L	Screw	Shim Screw	Wrench	Wrench		
STEEL 鋼	SIR/L 1205H-06	06IR/L	12	100	12	6.4	—	—	—	—	—	—	—
	1207K-08	08IR/L	12	125	18	8	—	—	BFTX 0205	—	TRX06	—	—
	0008H-08		8	100	20	9.5	—	—	—	—	—	—	—
	0010K-11	11IR/L	10	125	—	12	—	—	BFTX 2506	—	TRX08	—	—
	0012M-11		12	150	—	14	—	—		—		—	
	1610M-11		16	150	24	12	—	—		—		—	
	1613M-11		16	150	32	15	—	—		—		—	
	1613M-16	16IR/L	16	150	32	15	—	—	BFTX 03509	—	TRX15	—	—
	0016M-16		16	150	—	19	—	—		—		—	
	2016P-16		20	170	40	19	—	—		—		—	
	0020P-16		20	170	—	24	AI-16	AE-16	BFTX 03512	A16/M3.5	TRX15	LH -025	—
	0025R-16		25	200	—	29							—
	0032S-16		32	250	—	36							—
	0040T-16		40	300	—	44							—
	COOLANT 中心出水	ASIR/L 1205H-06	06 IR/L	12	100	12	6.4	—	—	—	—	—	—
1207K-08		08 IR/L	12	125	18	8	—	—	BFTX 0205	—	TRX06	—	—
0008H-08			8	100	—	9.5	—	—	—	—	—	—	—
0010K-11		11 IR/L	10	125	—	12	—	—	BFTX 2506	—	TRX08	—	—
0012M-11			12	150	—	14	—	—		—		—	
1610M-11			16	150	24	12	—	—		—		—	
1613M-11			16	150	32	15	—	—		—		—	
1613M-16		16 IR/L	16	150	32	15	—	—	BFTX 03509	—	TRX15	—	—
0016P-16			16	170	—	19	—	—		—		—	
2016P-16			20	170	40	19	—	—		—		—	
0020P-16			20	170	—	24	AI-16	AE-16	BFTX 03512	A16/M3.5	TRX15	LH -025	—
0025R-16			25	200	—	29							—
0032S-16			32	250	—	36							—
0040T-16			40	300	—	44							—
AHS 高熱鋼 出水		AHSIR 0008K-08	08 IR/L	8	125	—	9.5	—	—	BFTX 0205	—	TRX06	—
	0010K-11	11 IR/L	10	125	—	12	—	—	BFTX 2506	—	TRX08	—	—
	0012M-11		12	150	—	14	—	—		—		—	
	1613M-16	16IR/L	16	150	32	15	—	—	BFTX 03509	—	TRX15	—	—
	0016Q-16		16	180	—	19	—	—		—		—	
	0020Q-16		20	180	—	24	AI-16	AE-16		BFTX 03512		A16/M3.5	—
CARBIDE 鎢鋼 出水	E05H SIR-06	06IR/L	5	100	—	6.4	—	—	BFTX 0205	—	TRX06	—	—
	E08K SIR-08	08IR/L	8	125	—	9.5	—	—	BFTX 2506	—	TRX08	—	—
	E10K SIR-11	11IR/L	10	150	—	12	—	—		—		—	—
	E12M SIR-11		12	150	—	14	—	—	—	—	—		
	E16Q SIR-16	16IR/L	16	180	—	19	—	—	—	—	TRX15	—	—
	E20R SIR-16		20	200	—	24	AI-16	AE-16	BFTX 03512	A16/M3.5		—	LH-025

D

SER/L

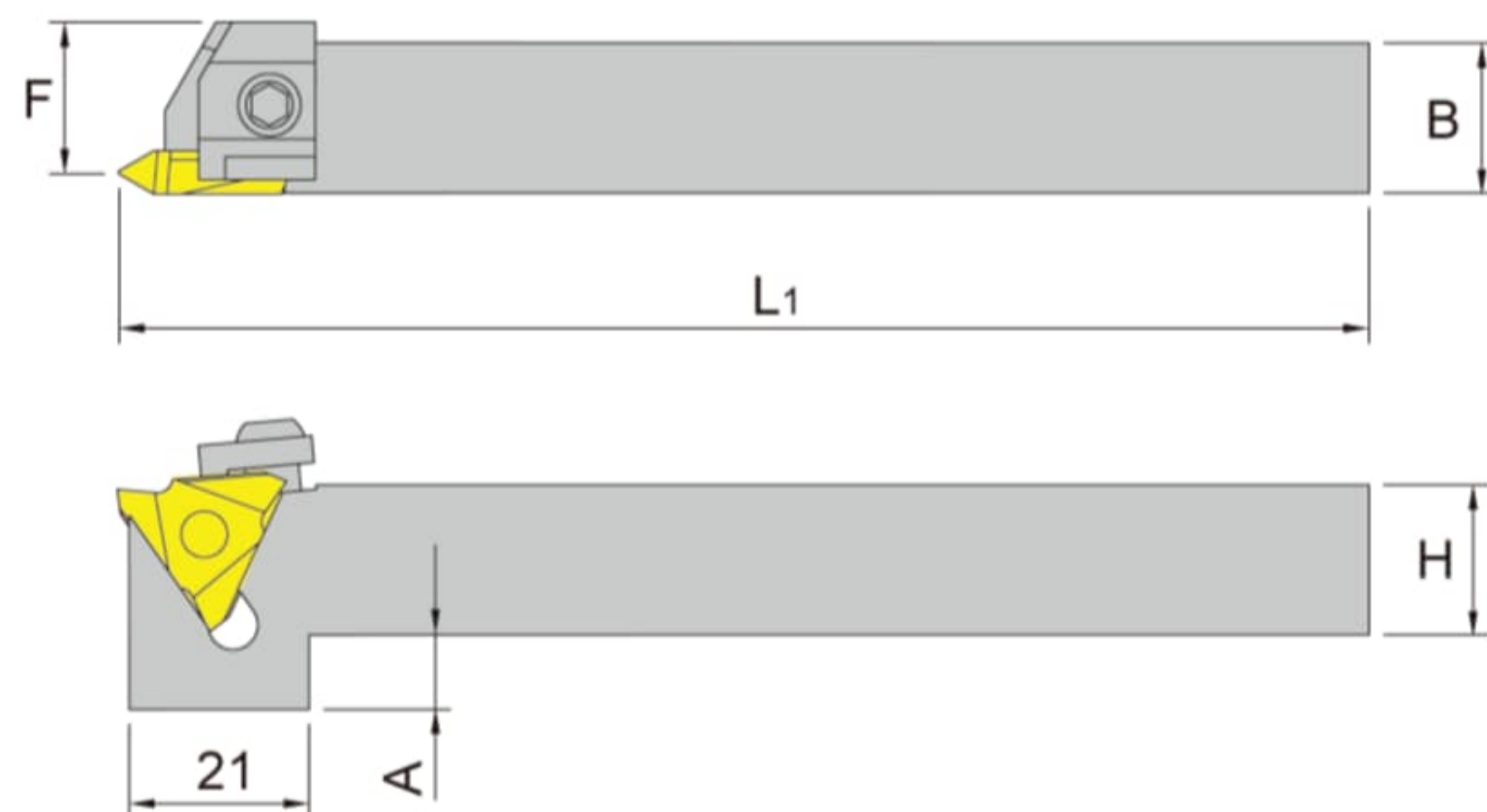


■ Right hand tool holder shown.

Order number	Insert number	Dimensions (mm)										
		H	B	L ₁	L ₂	F	Shim R	Shim L	Screw	Shim Screw	Wrench	Wrench
SER/L 1212H 16	16ER/L	12	12	100	22	20	—	—	BFTX 03509	—	—	TRX15
1616H 16		16	16	100	22	20	AE-16	AI-16	BFTX 03512	A16-M3.5	LH-025	
2020K 16		20	20	125	25	25						
2525M 16		25	25	150	25	32						
3232P 16		32	32	170	25	38						

D

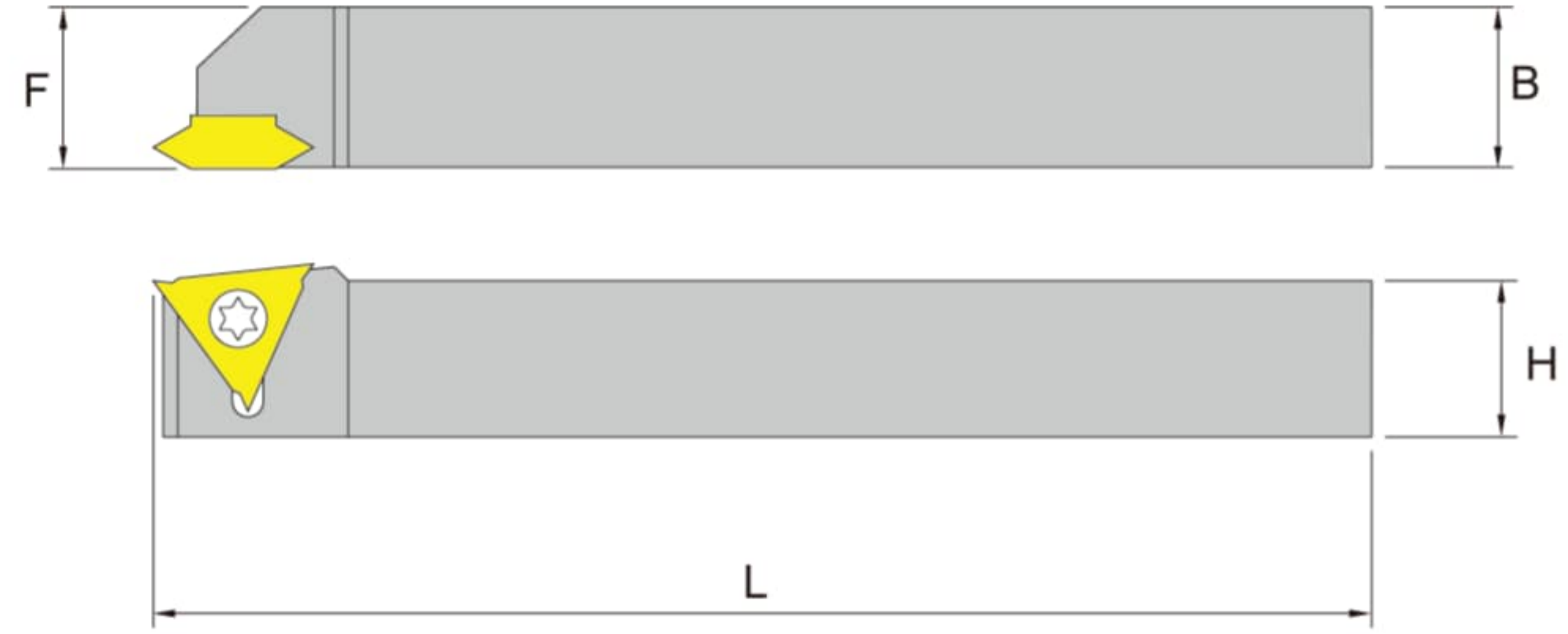
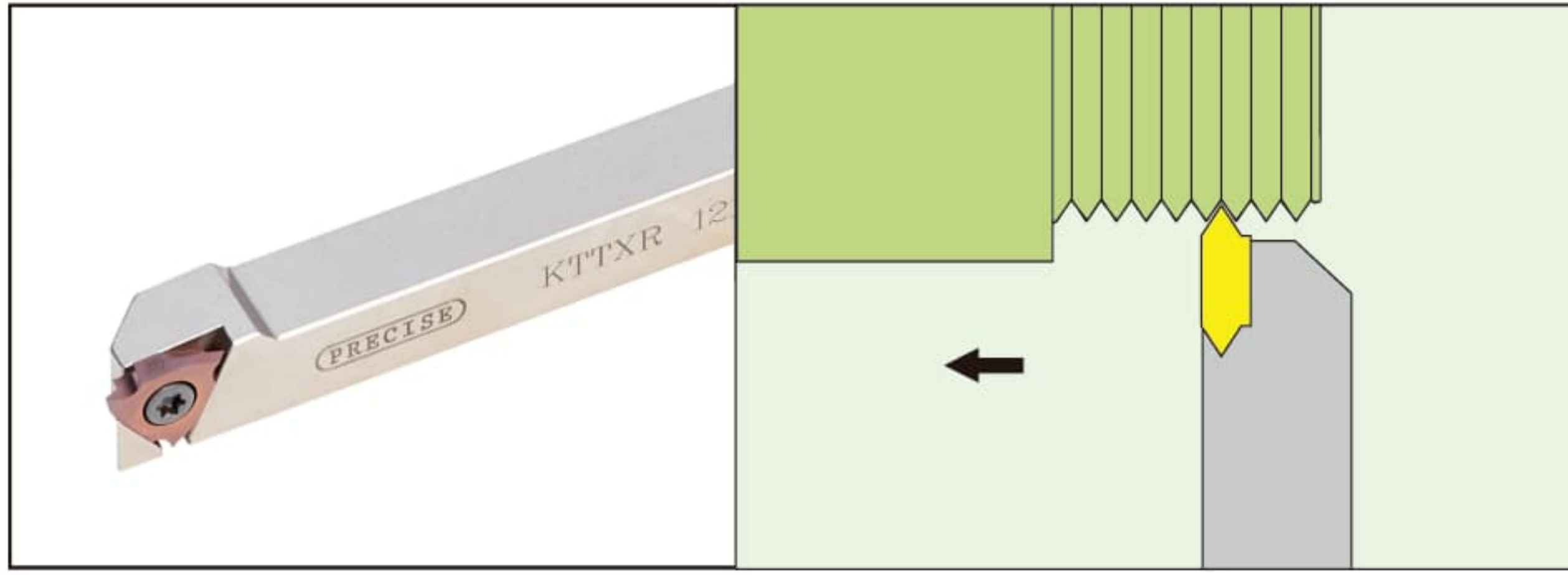
MTHR/L



■ Right hand tool holder shown.

Order number	Insert number	Dimensions (mm)							
		H	B	L ₁	F	Clamp	Clamp screw	Spring	Wrench
MTHR/L 1616H4	MTTR/L 436000 MTTR/L 436004	16	16	100	13.8	MTK1R/L	BS0620	MES3	LH-040
2020K4		20	20	125	17.8				
2525M4		25	25	150	22.8				
3232P4		32	32	170	30				

KTTXR/L

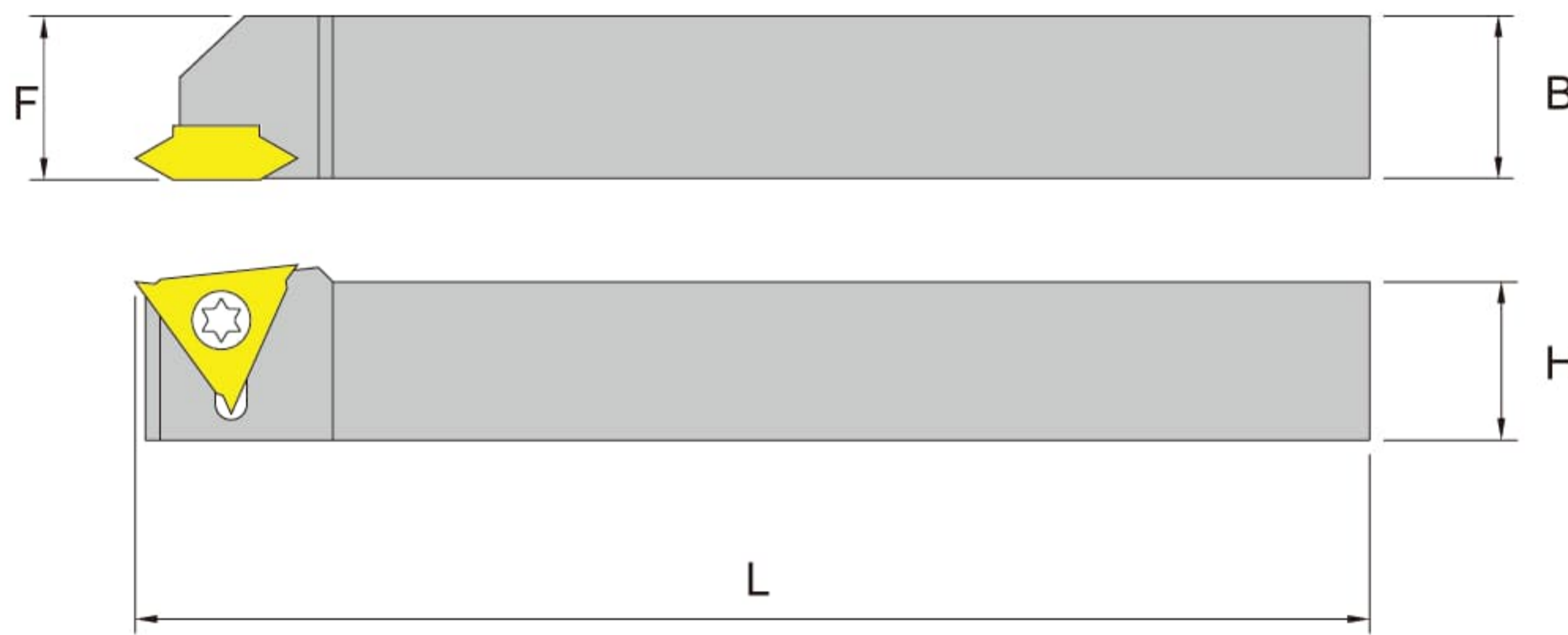
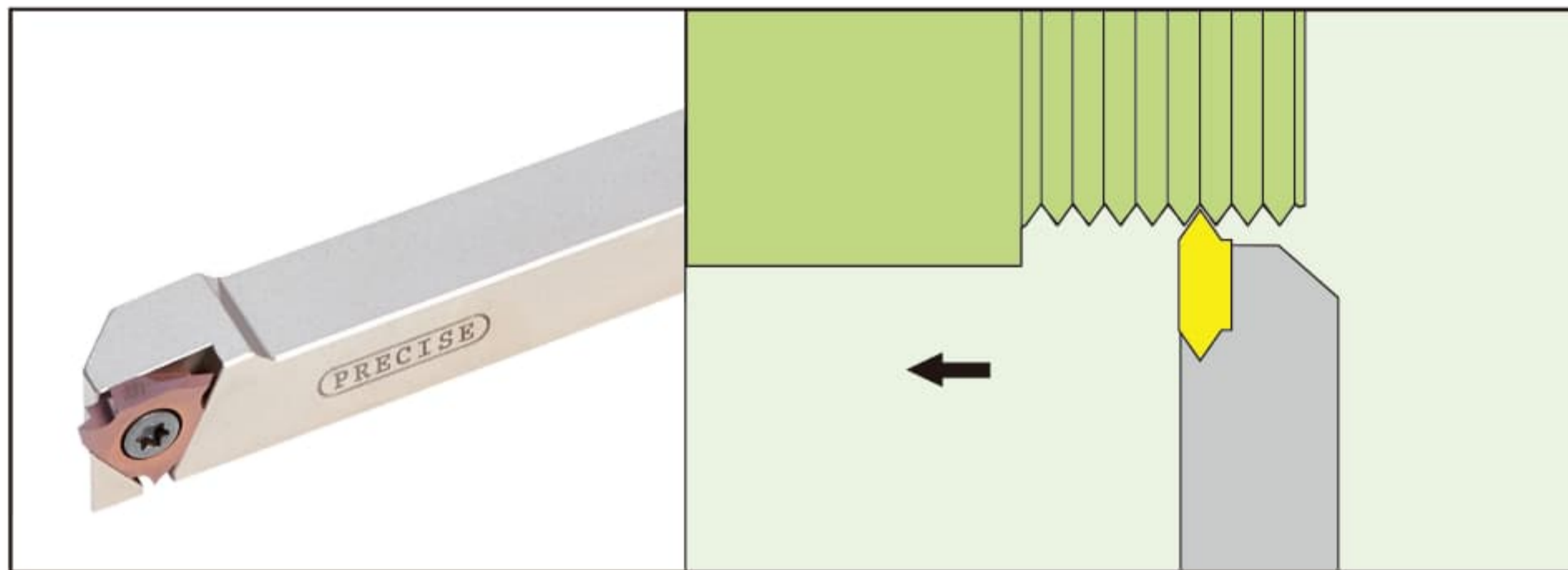


■ Right hand tool holder shown. 可加工至螺紋根部

Order number	Insert number	Dimensions (mm)				Screw	Wrench
		H	B	L	F		
KTTXR/L 1010K-16F	TTX32R/L 6000 TTX32R/L 60005 TTX32R/L 6001 TTX32R/L 5001 TTX32R/L 50015	10	10	125	10	BFTX0407	TRX15
1212K-16F		12	12		12		
1616K-16F		16	16		16		
2020K-16F		20	20		20		
2525M-16F		25	25	150	25		

D

KTTR/L



■ Right hand tool holder shown.

Order number	Insert number	Dimensions (mm)				Screw	Wrench
		H	B	L	F		
KTTR/L 2020K-22	TT43R/L 6001 TT43R/L 6004 TT43R/L 5501 TT43R/L 5504	20	20	125	25	BFTX0511	TRX15
2525M-22		25	25	150	30		