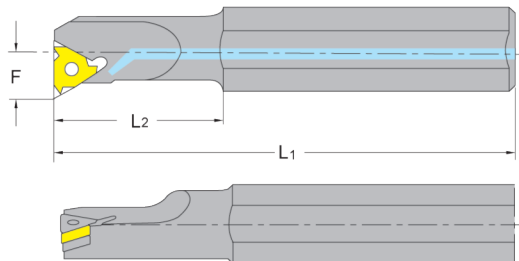
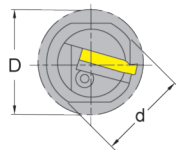
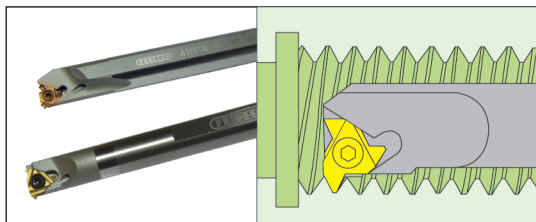


THREADING SYSTEM

SIR/L



■ Right hand tool holder shown.

	Order number	Insert number	Dimensions (mm)			d Min cutting diameter						
			D	L1	L2							
STEEL 鋼	SIR/L 1205H-06	06IR/L	12	100	12	6.4	—	—	BFTX 0205	—	TRX06	—
	1207K-08	08IR/L	12	125	18	8						
	0008H-08		8	100	20	9.5						
	0010K-11	11IR/L	10	125	—	12	—	—	BFTX 2506	—	TRX08	—
	0012M-11		12	150	—	14						
	1610M-11		16	150	24	12						
	1613M-11		16	150	32	15						
	1613M-16	16IR/L	16	150	32	15	—	—	BFTX 03509	—	TRX15	—
	0016M-16		16	150	—	19						
	2016P-16		20	170	40	19						
	0020P-16		20	170	—	24						
	0025R-16		25	200	—	29						
	0032S-16		32	250	—	36						
	0040T-16		40	300	—	44						
	ASIR/L 1205H-06	06 IR/L	12	100	12	6.4	—	—	BFTX 0205	—	TRX06	—
COOLANT 中心油	1207K-08	08 IR/L	12	125	18	8						
	0008H-08		8	100	—	9.5						
	0010K-11	11 IR/L	10	125	—	12	—	—	BFTX 2506	—	TRX08	—
	0012M-11		12	150	—	14						
	1610M-11		16	150	24	12						
	1613M-11		16	150	32	15						
	1613M-16	16 IR/L	16	150	32	15	—	—	BFTX 03509	—	TRX15	—
	0016P-16		16	170	—	19						
	2016P-16		20	170	40	19						
	0020P-16		20	170	—	24						
	0025R-16		25	200	—	29						
	0032S-16		32	250	—	36						
	0040T-16		40	300	—	44						
AHS 高速鋼 油	AHSIR 0008K-08	08 IR/L	8	125	—	9.5	—	—	BFTX 0205	—	TRX06	—
	0010K-11	11 IR/L	10	125	—	12						
	0012M-11		12	150	—	14						
	1613M-16	16IR/L	16	150	32	15	—	—	BFTX 03509	—	TRX15	—
	0016Q-16		16	180	—	19						
	0020Q-16		20	180	—	24						
CARBIDE 鈨鋼 油	E05H SIR-06	06IR/L	5	100	—	6.4	—	—	BFTX 0205	—	TRX06	—
	E08K SIR-08	08IR/L	8	125	—	9.5						
	E10K SIR-11	11IR/L	10	150	—	12						
	E12M SIR-11		12	150	—	14	—	—	BFTX 2506	—	TRX08	—
	E16Q SIR-16	16IR/L	16	180	—	19						
	E20R SIR-16		20	200	—	24						
							AI-16	AE-16	BFTX 03512	A16/ M3.5	TRX15	LH-025

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